

2022 CHEVROLET CORVETTE SERVICE MANUAL

- SEARCH

1. Body Repair
2. Collision Repair
3. Specifications
- 4.

Fastener Specifications

Structural Blind Rivet

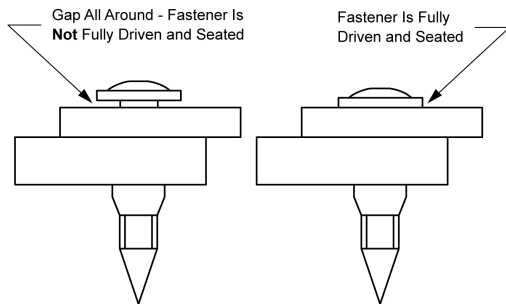
Code	GM Part Number	Grip Range
SR1	19353808	1.5-3.5 mm
SR2	19353809	3.3-5.3 mm
SR3	19353806	4.8-6.8 mm
SR4	11612252	1.2-6.3 mm

Structural Countersunk Rivet

Code	GM Part Number	Grip Range
CR1	84899817	3.8-5.8
CR2	84899815	5.8-7.8
CR3	84899816	7.8-9.8

Flow Drill Screw (FDS)

Type	Part Number	Torque
Production FDS (M5)	11547009	5 N-m minimum
Service FDS (M6)	11547380	5 N-m minimum



[Click here for full size](#)
Torque FDS

Tighten screw to achieve a fully driven, seated and not stripped fastener, ensure screw is fully seated.

Stripped FDS

Do not increase original FDS hole size, using Service FDS tighten screw to achieve a fully driven and fully seated.

New FDS Hole for Production and Service

- Pilot hole for production FDS 4.0 mm
- Pilot hole for service FDS 5.4 mm
- Clearance hole for FDS 7.0 mm

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